

SAFETY DATA SHEET

Section 1. Identification

Product identifier : P7B
Product name : Imron® Fleet Line Primepox - VS7
Other means of identification : 1250069984

Date of issue : 22 October 2025
Version : 5

Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Coating component.
Uses advised against : Not for sale to or use by consumers.

Supplier's details : Axalta Coating Systems India Private Limited
 Plot No. KV - 1/2, G.I.D.C., Savli, Village Alindra, Dist. Vadodara, Gujarat, Pin-391775, India
 India

Product information : +91-2667-264628

Emergency telephone number : +91-2667-666111 (AXALTA)
 000-800-100-7141 (CHEMTREC)

Section 2. Hazard identification

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 3
 SKIN CORROSION/IRRITATION - Category 2
 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A
 SKIN SENSITISATION - Category 1
 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
 SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 2
 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
 Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 17.2%

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H226 - Flammable liquid and vapour.
 H315 - Causes skin irritation.
 H317 - May cause an allergic skin reaction.
 H319 - Causes serious eye irritation.
 H373 - May cause damage to organs through prolonged or repeated exposure.
 H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements

Section 2. Hazard identification

- Prevention** : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P273 - Avoid release to the environment.
P260 - Do not breathe vapour.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P264 - Wash hands thoroughly after handling.
P264 + P265 - Wash hands thoroughly after handling. Do not touch eyes.
P280 - Wear protective gloves, protective clothing and eye or face protection.
- Response** : P391 - Collect spillage.
P362 + P364 - Take off contaminated clothing and wash it before reuse.
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse affected areas with water.
P332 + P317 - If skin irritation occurs: Get medical help.
P337 + P317 - If eye irritation persists: Get medical help.
P333 + P317 - If skin irritation or rash occurs: Get medical help.
P319 - Get medical help if you feel unwell.
- Storage** : Not applicable.
- Disposal** : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	10 - <30	25068-38-6
xylene	5 - <10	1330-20-7
heptan-2-one	5 - <10	110-43-0
trizinc bis(orthophosphate)	3 - <5	7779-90-0
Solvent naphtha (petroleum), heavy arom.	3 - <5	64742-94-5
2-butoxyethanol	1 - <3	111-76-2
butan-1-ol	1 - <3	71-36-3
ethylbenzene	1 - <3	100-41-4
zinc oxide	0.1 - <0.3	1314-13-2

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Section 4. First aid measures

- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention following exposure or if feeling unwell. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention following exposure or if feeling unwell. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
sulfur oxides
phosphorus oxides
halogenated compounds
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
xylene	Directorate General Factory Advice Service & Labour Institutes, Factories Act (India, 4/2001) [xylene (o-,m-, p-isomers)] STEL 15 minutes: 655 mg/m ³ . STEL 15 minutes: 150 ppm. TWA 8 hours: 435 mg/m ³ . TWA 8 hours: 100 ppm.
butan-1-ol	Directorate General Factory Advice Service & Labour Institutes, Factories Act (India, 4/2001) Absorbed through skin. Ceiling: 150 mg/m ³ .

Section 8. Exposure controls/personal protection

Ceiling: 50 ppm.

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties and safety characteristics

Appearance

Physical state	: Liquid.
Colour	: Black.
Odour	: Not available.
Odour threshold	: Not available.
pH	: Not applicable.
Melting point/freezing point	: Technically not possible to measure
Boiling point	: 138 to 152.1°C (280.4 to 305.8°F)
Flash point	: Closed cup: 33°C (91.4°F)
Evaporation rate	: Not available.
Flammability	: Not available.
Lower and upper explosive (flammable) limits	: Lower: 1.1% Upper: 7.9%
Vapour pressure	: 0.16 kPa (1.21 mm Hg)
Relative vapour density	: Not available.
Density	: 1.66 g/cm ³
Solubility(ies)	:

Media	Result
cold water	Partially soluble

Partition coefficient: n-octanol/water	: Not applicable.
Auto-ignition temperature	: 220°C (428°F)
Decomposition temperature	: Not applicable.
Viscosity	: Dynamic (room temperature): 312 mPa·s (312 cP) Kinematic (room temperature): 188 mm ² /s (188 cSt) Kinematic (40°C (104°F)): Not available.
Flow time (ISO 2431)	: Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurise, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Incompatible materials	: Reactive or incompatible with the following materials: oxidising materials

Section 10. Stability and reactivity

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result
xylene	Rat - Oral - LD50 4300 mg/kg <u>Toxic effects</u> : Liver - Other changes Kidney, Ureter, and Bladder - Other changes
-	Rat - Inhalation - LC50 Gas. 5000 ppm [4 hours]
heptan-2-one	Rat - Oral - LD50 1600 mg/kg <u>Toxic effects</u> : Behavioral - Ataxia Lung, Thorax, or Respiration - Respiratory depression
-	Rabbit - Dermal - LD50 10332 mg/kg
-	Rat - Inhalation - LC50 Vapour 16.8 mg/l [4 hours]
2-butoxyethanol	Rat - Oral - LD50 917 mg/kg <u>Toxic effects</u> : Liver - Other changes Kidney, Ureter, and Bladder - Other changes Blood - Other hemolysis with or without anemia
-	Rat - Dermal - LD50 2010 mg/kg
butan-1-ol	Rat - Oral - LD50 790 mg/kg <u>Toxic effects</u> : Liver - Fatty liver degeneration Kidney, Ureter, and Bladder - Other changes Blood - Other changes
-	Rabbit - Dermal - LD50 3400 mg/kg
-	Rat - Inhalation - LC50 Vapour 24000 mg/m ³ [4 hours]
ethylbenzene	Rat - Oral - LD50 3500 mg/kg <u>Toxic effects</u> : Liver - Other changes Kidney, Ureter, and Bladder - Other changes
-	Rabbit - Dermal - LD50 >5000 mg/kg

Skin corrosion/irritation

Product/ingredient name	Result
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	Rabbit - Skin - Moderate irritant <u>Duration of treatment/exposure</u> : 24 hours <u>Amount/concentration applied</u> : 500 uL
-	Rabbit - Skin - Severe irritant <u>Duration of treatment/exposure</u> : 24 hours <u>Amount/concentration applied</u> : 2 mg
xylene	Rat - Skin - Mild irritant

Section 11. Toxicological information

-	<u>Duration of treatment/exposure:</u> 8 hours <u>Amount/concentration applied:</u> 60 uL Rabbit - Skin - Moderate irritant
-	<u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 500 mg Rabbit - Skin - Moderate irritant
heptan-2-one	<u>Amount/concentration applied:</u> 100 % Rabbit - Skin - Mild irritant
Solvent naphtha (petroleum), heavy arom.	<u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 14 mg Rabbit - Skin - Mild irritant
2-butoxyethanol	<u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 500 uL Rabbit - Skin - Mild irritant
butan-1-ol	<u>Amount/concentration applied:</u> 500 mg Rabbit - Skin - Moderate irritant
ethylbenzene	<u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 20 mg Rabbit - Skin - Mild irritant
zinc oxide	<u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 15 mg Rabbit - Skin - Mild irritant
	<u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 500 mg

Serious eye damage/eye irritation

Product/ingredient name

reaction product: bisphenol-A-
(epichlorhydrin); epoxy resin
xylene

-	Result Rabbit - Eyes - Mild irritant <u>Amount/concentration applied:</u> 100 mg Rabbit - Eyes - Mild irritant <u>Amount/concentration applied:</u> 87 mg Rabbit - Eyes - Severe irritant <u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 5 mg Rabbit - Eyes - Moderate irritant <u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 100 mg Rabbit - Eyes - Severe irritant <u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 2 mg Rabbit - Eyes - Severe irritant <u>Amount/concentration applied:</u> 0.005 Ml Rabbit - Eyes - Severe irritant <u>Amount/concentration applied:</u> 1.62 mg Rabbit - Eyes - Cornea opacity OECD [Acute Eye Irritation/Corrosion] <u>Observation period:</u> 7 days <u>Irritation score:</u> 2.11 Not reversible
2-butoxyethanol	
butan-1-ol	
-	
-	
-	

Respiratory corrosion/irritation

Not available.

Section 11. Toxicological information

Respiratory or skin sensitization

Not available.

Germ cell mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Result
-------------------------	--------

xylene	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3
--------	--

heptan-2-one	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3
--------------	--

Solvent naphtha (petroleum), heavy arom.	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3
--	--

butan-1-ol	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3
------------	--

-	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) - Category 3
---	--

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
-------------------------	--------

ethylbenzene	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
--------------	---

Aspiration hazard

Product/ingredient name	Result
-------------------------	--------

xylene	ASPIRATION HAZARD - Category 1
--------	--------------------------------

Solvent naphtha (petroleum), heavy arom.	ASPIRATION HAZARD - Category 1
--	--------------------------------

ethylbenzene	ASPIRATION HAZARD - Category 1
--------------	--------------------------------

Information on likely routes of exposure

Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Section 11. Toxicological information

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Long term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Potential chronic health effects

Not available.

General	: May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
Epoxy Primer HS P7 Black	8066.3	10686.0	65897.8	57.6	N/A
xylene	4300	1100	5000	N/A	N/A
heptan-2-one	1600	10332	N/A	16.8	N/A
2-butoxyethanol	1200	2010	N/A	3	N/A
butan-1-ol	790	3400	N/A	24	N/A
ethylbenzene	3500	N/A	N/A	11	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name

xylene

Result

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas*

Age: 31 days; Size: 18.4 mm; Weight: 0.077 g

13.4 mg/l [96 hours]

Effect: Mortality

EC50

Crustaceans - *Penaeus monodon*

3.82 mg/l [48 hours]

heptan-2-one

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas*

Age: 32 days; Size: 18.4 mm; Weight: 0.095 g

131 mg/l [96 hours]

Effect: Mortality

2-butoxyethanol

Acute - LC50 - Marine water

Crustaceans - Common shrimp, sand shrimp - *Crangon crangon*

800 mg/l [48 hours]

Effect: Mortality

-

Acute - LC50 - Marine water

Fish - Inland silverside - *Menidia beryllina*

1250 ppm [96 hours]

Effect: Mortality

butan-1-ol

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas*

Age: 33 days; Size: 20.6 mm; Weight: 0.119 g

1730 mg/l [96 hours]

Effect: Mortality

-

Acute - EC50 - Fresh water

Daphnia - Water flea - *Daphnia magna*

Age: 6 to 24 hours

1983 mg/l [48 hours]

Effect: Intoxication

ethylbenzene

Acute - LC50 - Marine water

Crustaceans - Brine shrimp - *Artemia sp.* - Nauplii

Age: 2 to 3

13.3 mg/l [48 hours]

Effect: Mortality

-

Acute - EC50 - Fresh water

Algae - Green algae - *Raphidocelis subcapitata*

3600 µg/l [96 hours]

Effect: Population

zinc oxide

Acute - LC50 - Fresh water

Daphnia - Water flea - *Daphnia magna* - Neonate

Age: <24 hours

98 µg/l [48 hours]

Effect: Mortality

-

Acute - LC50 - Fresh water

US EPA

Fish - Rainbow trout, donaldson trout - *Oncorhynchus mykiss*

Weight: 0.78 g

1.1 ppm [96 hours]

Effect: Mortality

Section 12. Ecological information

- Acute - IC50 - Fresh water

Algae - Green algae - *Raphidocelis subcapitata* - Exponential growth phase

46 µg/l [72 hours]

Effect: Population

Persistence and degradability

Product/ingredient name

xylene

Result

OECD 301 F

90% [28 days]

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin	2.64 to 3.78	31	Low
xylene	3.12	8.1 to 25.9	Low
heptan-2-one	2.26	-	Low
trizinc bis(orthophosphate)	-	60960	High
Solvent naphtha (petroleum), heavy arom.	2.8 to 6.5	99 to 5780	High
2-butoxyethanol	0.81	-	Low
butan-1-ol	1	-	Low
ethylbenzene	3.6	-	Low
zinc oxide	-	28960	High

Mobility in soil

Soil/water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid

Section 13. Disposal considerations

dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	IMDG	IATA
UN number	UN1263	UN1263
UN proper shipping name	PAINT	PAINT
Transport hazard class(es)	3  	3 
Packing group	III	III
Environmental hazards	Yes.	Yes. The environmentally hazardous substance mark is not required.

Additional information

- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

The actual shipping description for this product may vary based several factors including, but not limited to, the volume of material, size of the container, mode of transport and use of exemptions or exceptions found in the applicable regulations. The information provided in Section 14 is one possible shipping description for this product. Consult your shipping specialist or supplier for appropriate assignment information.

Section 15. Regulatory information

There are no other relevant regulations required for this section.

Section 16. Other information

History

- Date of issue** : 22 October 2025
- Version** : 5
- Product stewardship and regulatory compliance.

Section 16. Other information

Key to abbreviations

: ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
N/A = Not available
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

▀ Indicates information that has changed from previously issued version.

Notice to reader

This product is intended for industrial use only.

Safety Data Sheet (SDS) content is believed to be accurate as of its issue date, but is subject to change as new information is received by Axalta Coatings Systems, LLC or any of its subsidiaries or affiliates (Axalta). This SDS may incorporate information that has been provided to Axalta by its suppliers. Users should ensure that they are referring to the most current version of the SDS. Users are responsible for following the precautions identified in this SDS. It is the users' responsibility to comply with all laws and regulations applicable to the safe handling, use, and disposal of the product.

Users of Axalta products should read all relevant product information prior to use, and make their own determination as to the suitability of the products for their intended use. Except as otherwise required by applicable law, AXALTA MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. The information on this SDS relates only to the specific product identified in Section 1, Identification, and does not relate to its possible use in combination with any other material or in any specific process. If this product is to be used in combination with other products, Axalta encourages you to read and understand the SDS for all products prior to use.

© 2025 Axalta Coating Systems, LLC and all affiliates. All rights reserved. Copies may be made only for those using Axalta Coating Systems products.